

| | | |
|--------------------------|-------------------------|--------------------|
| dimensions | 15.4 x 50 x 50mm | |
| retro-reflective sensors | range | up to 11m |
| dif. reflection sensor | sensing range | up to 300mm |

- ✓ background and foreground suppression for the diffuse reflection devices
- ✓ retro-reflective sensors with polarizing filter and setting control
- ✓ high range of the retro-reflective sensors
- ✓ recognition of the smallest of objects
- ✓ light-on and dark-on mode
- ✓ fast response time
- ✓ LED-display of the switch signal
- ✓ simple adjustment
- ✓ robust metal housing
- ✓ laser class 1 or 2



**visible laser with glass lens
high precision positioning**



description

These days, optoelectronic sensors are indispensable components in many automated manufacturing processes. Highly accurate laser sensors are used everywhere where parts have to be contactlessly detected, counted, measured or positioned - in a very reliable and fast way. They help to accurately detect the position of objects made from metal, glass, plastic, wood, paper and much more.

The sensors of this series feature glass lenses in a robust zinc diecast housing.

They can always be aligned easily and reliably using the small, red laser spot.

The distance setting of the diffuse reflection devices takes place via a mechanical setting unit. Degree of protection IP67 is retained and objects are recognized reliably, regardless of their color. The functional principle behind these diffuse reflection sensors is based on the triangulation principle, in which the position of the object is determined by the angle of light reflected from it. It must be ensured with all triangulation sensors that the laser spot can be directly

seen by the receiver lens and that there are no obstacles in front of the lens.

The yellow LED display lights up if the output is securely switched. If the yellow LED of the retro-reflective sensor flashes when the output is switched, the devices are working without sufficient functional reserve. This is the case for example, if the sensors are soiled or misadjusted.

For avoiding mutual optical interference the diffuse reflection devices have a built-in interference suppression. As a result, it is possible to mount sensor upon sensor without causing erroneous operations.

application examples

- ▶ detection of object edges with high precision
- ▶ check of parts of any form and color
- ▶ contactless position recognition
- ▶ pulse generator for counting devices
- ▶ recognition of the smallest of objects

| article-no. version | PR170400 retro-reflective sensor polarizing filter | PR170420 retro-reflective sensor polarizing filter |
|---|--|--|
| range | up to 11m | up to 11m |
| connection | cable | connector |
| | <p>* transmitter axis: 21.5mm</p> | <p>* transmitter axis: 21.5mm</p> |
| TECHNICAL DATA | | |
| range | up to 11m | up to 11m |
| output signal | pnp, light-on/dark-on mode | pnp, light-on/dark-on mode |
| operating voltage | 10 ... 30V DC | 10 ... 30V DC |
| current consumption (w/o load) | ≤ 70mA | ≤ 70mA |
| output current (max. load) | 200mA | 200mA |
| voltage drop (max. load) | 2.0V DC | 2.0V DC |
| transmitting element (pulsed) | laser diode, red light | laser diode, red light |
| wavelength | 650nm | 650nm |
| laser focus distance | 400mm | 400mm |
| laser class | 1 | 1 |
| response/decay time | < 0.1ms | < 0.1ms |
| switching frequency | 5kHz | 5kHz |
| display (signal/reserve) | yellow LED / flashing | yellow LED / flashing |
| sensitivity adjustment | - | - |
| interference suppression | - | - |
| repeat accuracy | < 1.5mm (at 0 ... 0.5m) | < 1.5mm (at 0 ... 0.5m) |
| polarizing filter | + | + |
| short-circuit protection | + | + |
| reverse polarity protection | + | + |
| dimensions | 15.4x50x50mm | 15.4x50x50mm |
| housing material | zinc diecast | zinc diecast |
| front screen material | glass | glass |
| operating temperature | -10 ... +50°C | -10 ... +50°C |
| degree of protection (EN 60529) | IP67 | IP67 |
| connection | 2m PVC-cable, 4-wire | M12-connector, 4-pin |
| connection accessories | - | e.g. VK200325 |
| reflector | AO000006 | AO000006 |
| mounting accessories (bracket) | AV000084 | AV000084 |
| mounting accessories (universal holder) | AY000119 | AY000119 |

laser class 1

according to DIN EN 60825

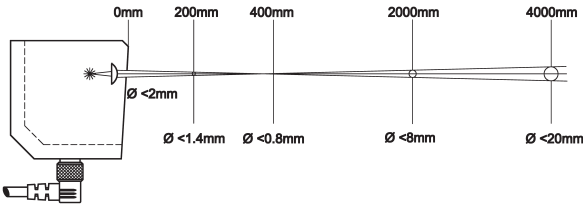


retro-reflective, diffuse reflection sensors 2000

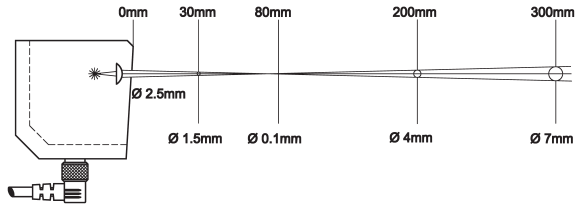
| article-no. | PT170400 | PT170420 | PT170425 |
|---|---|---|---|
| version | diffuse reflection sensor background suppression | diffuse reflection sensor background suppression | diffuse reflection sensor foreground suppression |
| sensing range | 25 ... 300mm | 25 ... 300mm | 25 ... 200mm |
| connection | cable | connector | connector |
| | <p>* transmitter axis: 34.5mm</p> | <p>* transmitter axis: 34.5mm</p> | <p>* transmitter axis: 34.5mm</p> |
| TECHNICAL DATA | | | |
| sensing range | 25 ... 300mm | 25 ... 300mm | 25 ... 200mm |
| output signal | pnp, light-on/dark-on mode | pnp, light-on/dark-on mode | pnp, light-on/dark-on mode |
| operating voltage | 10 ... 30V DC | 10 ... 30V DC | 10 ... 30V DC |
| current consumption (w/o load) | ≤ 35mA | ≤ 35mA | ≤ 35mA |
| output current (max. load) | 200mA | 200mA | 200mA |
| voltage drop (max. load) | 2.0V DC | 2.0V DC | 1.8V DC |
| transmitting element (pulsed) | laser diode, red light | laser diode, red light | laser diode, red light |
| wavelength (transmitter) | 650nm | 650nm | 650nm |
| laser focus distance | 80mm | 80mm | 80mm |
| laser class | 2 | 2 | 2 |
| response/decay time | < 0.6ms | < 0.6ms | < 0.6ms |
| switching frequency | 800Hz | 800Hz | 800Hz |
| display (signal/reserve) | yellow LED / - | yellow LED / - | yellow LED / - |
| sensitivity adjustment * | mechanical, 8 revolutions | mechanical, 8 revolutions | mechanical, 8 revolutions |
| repeat accuracy | < 0.1mm at the laser focus distance | < 0.1mm at the laser focus distance | < 0.1mm at the laser focus distance |
| interference suppression | + | + | + |
| background suppression | + | + | - |
| foreground suppression | - | - | + |
| short-circuit protection | + | + | + |
| reverse polarity protection | + | + | + |
| dimensions | 15.4x50x50mm | 15.4x50x50mm | 15.4x50x50mm |
| housing material | zinc diecast | zinc diecast | zinc diecast |
| front screen material | glass | glass | glass |
| operating temperature | -10 ... +50°C | -10 ... +50°C | -10 ... +50°C |
| degree of protection (EN 60529) | IP67 | IP67 | IP67 |
| connection | 2m PVC-cable, 4-wire | M12-connector, 4-pin | M12-connector, 4-pin |
| connection accessories | - | e.g. VK200325 | e.g. VK200325 |
| mounting accessories (bracket) | AV000084 | AV000084 | AV000084 |
| mounting accessories (universal holder) | AY000119 | AY000119 | AY000119 |
| <div style="border: 1px solid black; padding: 10px; display: inline-block;"> <p>Caution! Laser Radiation! Do not stare into the beam!</p> <p>laser class 2 wavelength 650nm max. output power < 1mW</p> </div> | | | |

laser beam course

retro-reflective sensors

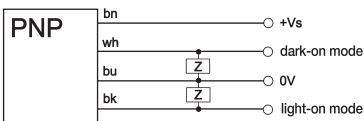


diffuse reflection sensors

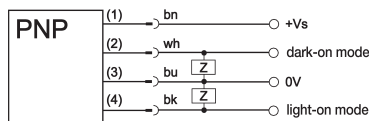


connection

cable device

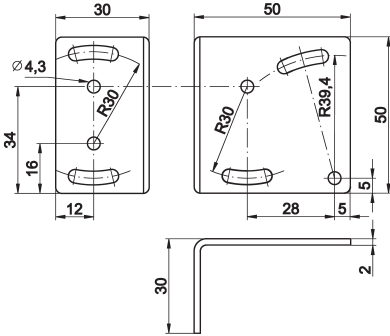


connector device

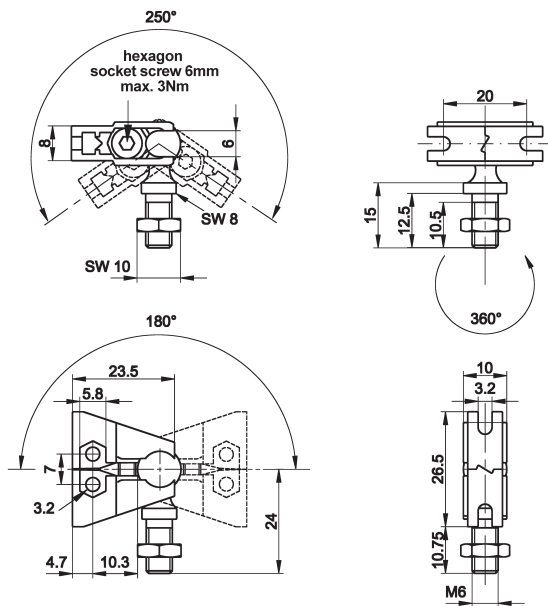


wire colors: bn = brown (1), wh = white (2), bu = blue (3), bk = black (4)

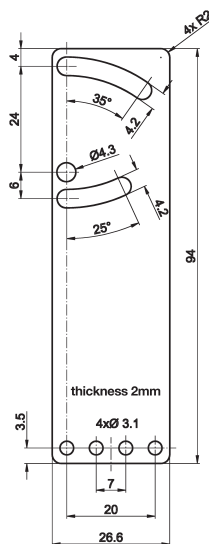
mounting bracket AV000084 made of galvanized steel



universal mounting AY000119 consisting of base module ...



and fitting panel



This data sheet contains the standard versions only. Kindly request the availability of other output and connection versions.

We will be pleased to supply the matching cable socket for your devices with connector. Please refer to the list in catalog chapter "accessories" under "cable sockets ipf-SENSORFLEX®" or search our website for "VK".

Warning: Never use these devices in applications where the safety of a person depends on their functionality.

This data sheet as well as your personal contact can be found at www.ipf-electronic.com